

BZ PRODUCTS, INC.

INSTALLATION MANUAL V2.0 2/2007

MODEL M25 PWM CHARGE CONTROLLER

CAUTION! READ ALL INSTRUCTIONS PRIOR TO INSTALLING OR USING THIS EQUIPMENT

SAFETY INSTRUCTIONS:

Refer service and installation to qualified service personal. Incorrect installation may result in risk of fire. Remove all sources of electrical power, photovoltaic and Battery before servicing this equipment. Never charge a frozen Battery. Warning! Batteries produce explosive gasses. Install batteries in a well ventilated area. Follow Battery manufacture maintenance and charging recommendations. Install properly rated fuses PV and Battery circuits. Do not connect to generators or alternators.

CONNECTING BATTERY REVERSE POLARITY TO THE BATTERY OR PV WIRE CONNECTIONS WILL DAMAGE THE CONTROLLER AND VOID THE WARRANTY.

DESCRIPTION: The M25 PWM charge controller is a dual voltage (12 and 24 volt), high efficiency shunt type PV charge controller capable 25 amps charge current. The remote digital meter displays Battery volts and PV charge current in amps. A four LED Battery gauge indicates relative Battery charge at a glance. The meter assembly may be mounted up to 25' from the M25 control module. Four large wire connectors accept up to # 2 wire. A low loss Schotkey diode prevents night time Battery discharge. Float voltage is easily adjusted to suit any Battery chemistry. The internal MOV provides lightning protection. Battery temperature compensation is standard. An auxiliary 13.7 volt (fixed voltage) 100 ma trickle charger is provided to charge engine or generator start batteries.

SYSTEM LAYOUT: Plan your installation. Install the M25 control unit near the Battery bank. Avoid installing the controller in wet, damp or small confined locations. Do not install the M25 control unit of M25 meter in direct sunlight. Use short direct wiring. Install the controller in accordance with state, local and national electrical codes. Securely fasten the controller to a wall or other suitable structure. Provide support for all wiring. Place the Battery temperature sensor near the batteries. Install properly rated fuses.

Install the M25 meter in any convenient location. A twenty five foot cable connects the M25 meter to the M25 control unit. The cable connectors are keyed so that they connect properly. Insert the connector in the M25 control unit. Run the interconnect cable from M25 control unit to the M25 meter and connect to the meter connector. Use the M25 meter template to mark the cut out for the meter. A minimum of two inches clearance is require behind the M25 meter. Do not pull on the meter cable connectors. Four black screws are provided to mount the M25 meter.

WIRING: Use high quality stranded wire. Solid wire is not recommended. The M25 Battery and PV wire connectors will accept up to # 2 wire. The auxiliary Battery charger connector will accept up to # 14 stranded wire. Protect wire from damage. Clearly labeling all wiring with permanent wire markers will simplify installation and help prevent wiring errors. Permanent wire labels are available from most electrical parts suppliers. Route wiring as directly as possible to the PV panels and Batteries. Take care to follow the wiring diagram exactly. A plastic insulating bushing is provided to protect the wiring from chafing. **Install properly rated fuses in the Battery, PV and Auxiliary Battery circuits as indicated.**

USE CAUTION WHEN CHANGING FUSES.

FUSES: Separate fuse are required for the PV, Battery and auxiliary Battery circuits. See wiring diagram for more information. **Install the Battery fuse within nine inches of the Battery positive terminal.** PV and Battery fuses and fuse holders are not provided.

BATTERY and PV FUSE RATINGS: Properly rated fuses are required in all installations. Refer to the fuse selection charts to determine the proper fuse ratings.

FUSE SELECTION CHART FOR 12 VOLT SYSTEMS

PV CURRENT 6 AMPS PV 100 WATTS	BATTERY & PV FUSE RATING 10 AMPS
PV CURRENT 12 AMPS PV 200 WATTS	BATTERY & PV FUSE RATING 20 AMPS
PV CURRENT 18 AMPS PV 300 WATTS	BATTERY & PV FUSE RATING 25 AMPS
PV CURRENT 24 AMPS PV 400 WATTS	BATTERY & PV FUSE RATING 35 AMPS

PV CURRENT 6 AMPS PV 200 WATTS	BATTERY & PV FUSE RATING 10 AMPS
PV CURRENT 12 AMPS PV 400 WATTS	BATTERY & PV FUSE RATING 20 AMPS
PV CURRENT 18 AMPS PV 600 WATTS	BATTERY & PV FUSE RATING 25 AMPS
PV CURRENT 24 AMPS PV 800 WATTS	BATTERY & PV FUSE RATING 35 AMPS

auxiliary Battery positive terminal.

OPERATION: DURING OPERATION THE M25 MAY FEEL WARM. The M25 is fully automatic. If the Battery voltage is lower than the float voltage then full PV charge current is applied to the Battery. When the Battery voltage equals the float voltage the M25's PWM circuitry activates and maintains the float voltage. During PWM operation Battery charge current will diminish and the float LED located inside the M25 control module will light.

The M25 meter assembly displays Battery voltage or PV charge Current depending on the position of the meter selector switch. **A four position switch located in the power unit selects between 12 and 24 volt operation and turns on or off the four LED Battery gauge. Voltages double in 24 volt operation.**

FLOAT VOLTAGE CALIBRATION: Battery float voltage is pre-calibrated to 14.1 (28.2) volts. In most installations the float voltage needs no adjustment. Check Battery manufacture specifications for proper charge voltage.

To adjust the float voltage, switch the meter selector to display Battery voltage. Remove the top cover of the M25. Locate the float voltage adjustment, see wiring diagram. Using a 1/8" flat screw driver. Adjust the float control in small increments until the desired float voltage is displayed on the M25's digital meter. Clockwise increases the float voltage and counter clockwise reduces the float voltage. Reinstall the top cover.

The Battery float voltage is temperature compensated to properly charged the Battery over a wide temperature range. Battery voltage will be higher in cold temperatures and lower in warm temperatures.

AUXILIARY BATTERY CHARGER: The M25 features a fixed voltage (13.8 volt) .1 amp output trickle charger to keep engine/generator start batteries fully charged.

LED BATTERY GAUGE: Four LED's form a easy to use Battery gauge. When all the LED'S are lit the

Battery is fully charged. As the Battery voltage drops the first Green LED will go off. When more power is used from the battery the second Green LED will go off. As the battery discharges the Yellow LED will go off. When only the RED LED is lit the battery is nearly empty. **If all the LED'S are off the battery is discharged.** For best Battery life do not completely discharge the Battery. See specifications for LED turn off voltages. **The LED Battery gauge may be turned off by switching position 4 on SW1 to the left. See wiring diagram for details.**

MAINTENANCE: The M25 requires little maintenance. Clean the M25 meter assembly and power module with a damp cloth. Inspect all wire connections. Tighten all connections as required. Recalibrate float voltage if required. Visually inspect the entire PV system for damage. Keep the PV array clean and properly aligned to the sun. Keep batteries clean. Follow Battery manufactures maintenance recommendations.

WARRANTY: BZ Products, INC. Model M25 is warranted to be free of defects in material and workmanship for five years from the date of purchase. Failure to provide correct installation, operation or care for this product, in accordance with the instruction manual, will void the warranty. Product liability shall be limited to repair or replacement, at the discretion of the manufacture. The manufacture is not responsible for the labor or other charges necessitated by the removal, transportation, or reinstallation of any defective product. Warranty does not cover damage due to, mishandling, abusive conditions, lightning, or exposure to weather. No specific claim of merchantability shall be assumed or implied beyond what is printed in this manual. No liability shall exist from circumstances arising from the inability to use this product, or it's inappropriateness for any specific purpose. In all cases, it shall be the responsibility of the customer to insure a safe installation in compliance with local, state and national electrical codes.

RETURN PROCEDURE: To return a model M25 for repair provide the following information. Name/Company name, return address, daytime phone number, description of failure, copy of sales receipt. Return shipping charges collected via COD.

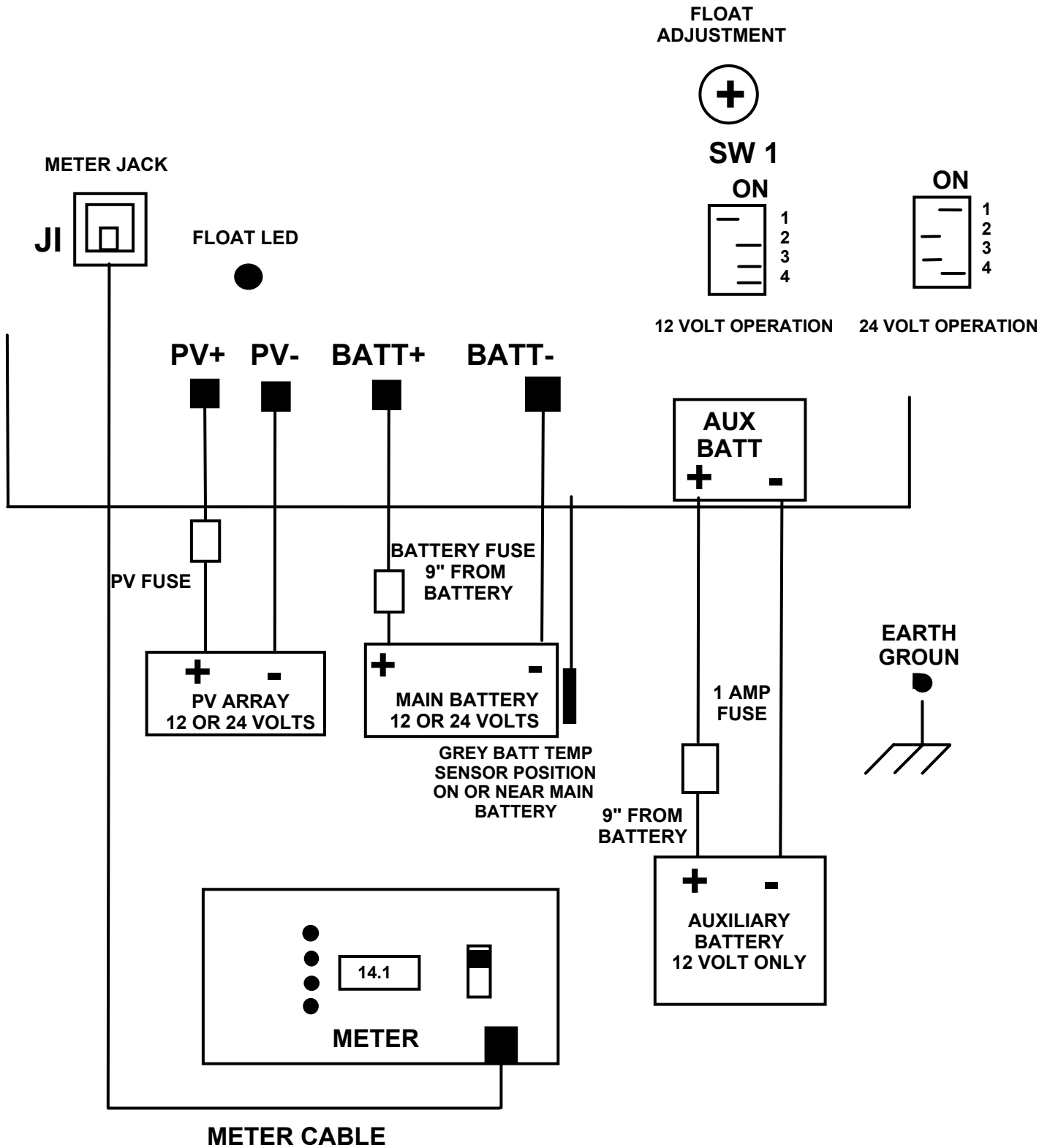
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M25 SPECIFICATIONS: Note for 24 volt systems Battery and LED meter voltages double.

PV charge current	25 amps continuous	Digital Meter	.5" LCD display
Surge current	40 amps 10 min.	DC volts range	0-99.9 volts ± .5%
Array voltage open circuit	60 volts	DC amps range	0-99.9 amps ± .75%
Surge voltage	75 volts	Temp. comp.	-18mV/° C nominal
Min Battery voltage	Zero volts	Voltage drop	<.6 volts @ 25 amps
Operating temp.	-20 to + 60° C	Storage temp.	-30 to + 80° C
Float voltage range	12.5 to 15.5 volts	Weight	2 pounds
Operating current	.05 amps nominal	Float regulation	± .05 volts nominal
Wire size	# 2 max AWG	Mounting	# 6 screws
Battery size	120 AH minimum	Reverse current	.01 amps nominal
Wire access	1/2" conduit holes	Float voltage	14.1 (28.2) volts
Lightning protection	MOV 1000 watt	Size (meter)	5 3/4" X 3 1/4"
Auxiliary Charger	13.8 volts .1 amp (fixed)	Size (control)	6" X 7" X 1 1/2"
Meter cable	25'	Finish	Black powder coat
LED battery gage Red = 12.2 volts, Yellow = 12.7 volts, # 2 Green = 13.2 volts # 1 Green = 13.7 volts			

M20+ / M25 WIRING DIAGRAM

VER 2.0



**#2 MAX WIRE SIZE
STRANDED WIRE ONLY**

**REFER TO INSTALATION INSTRUCTIONS
FOR PROPER FUSE RATINGS**